

# Marine Weight Schedule - User Manual

## Introduction

*Marine Weight Schedule* is a plugin for Rhino 3D designed to generate - from a vessel's 3D model - a bill of masses/inertias, as well as a Bill Of Materials. It take in account points, curves, surfaces, solids and blocks, and use the parameters from the layers names to apply the unitary/lineic/surfacic/volumic masses, with a margin percentage applied.

A command is also provided to generate an hydrostatic report at a given height interval (based on Rhino hydrostatics features)

Both reports will be generated as excel files (.xlsx) based on a customizable template, but microsoft excel doesn't need to be installed on the computer.

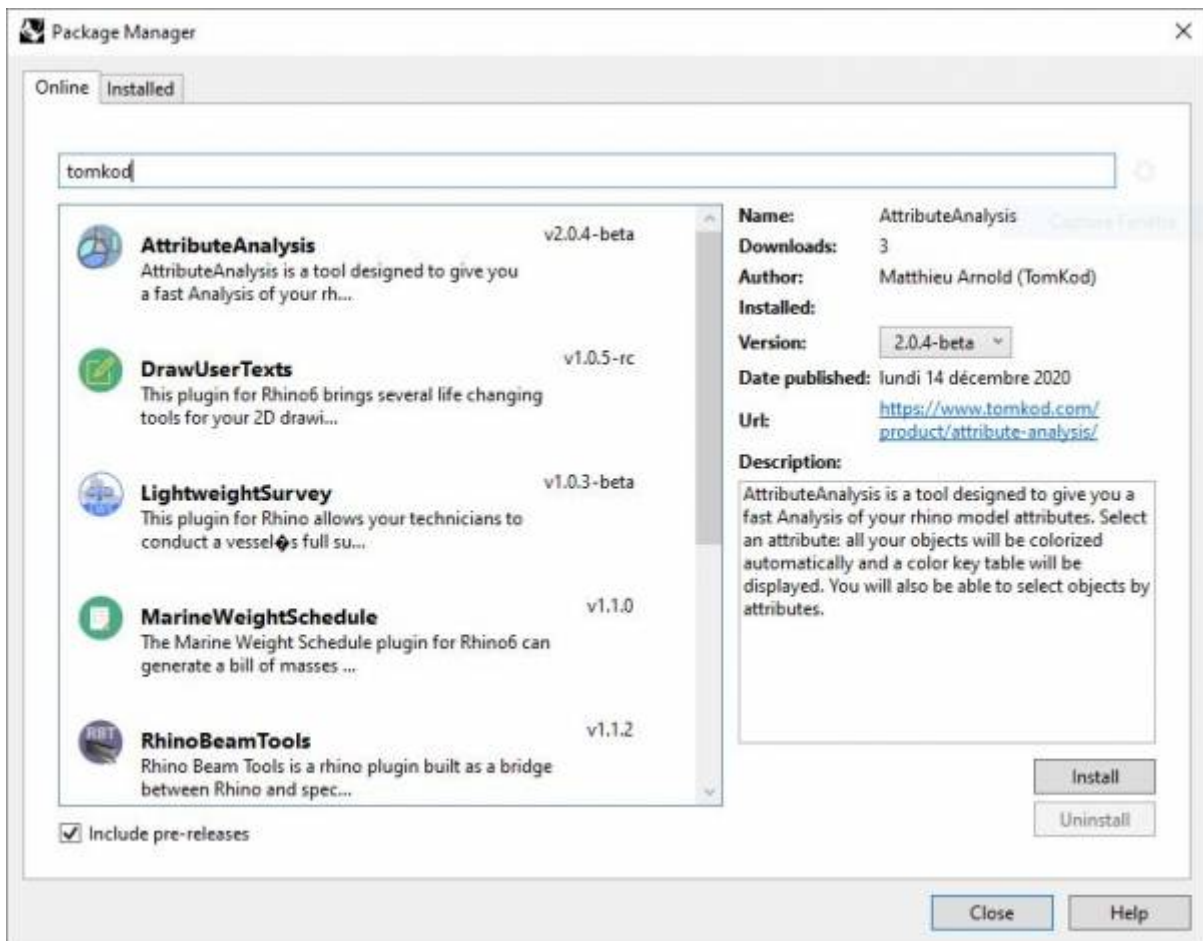
## Plugin installation

### Overview

The plugin installer can be downloaded at: <https://www.tomkod.com/product/marine-weight-schedule/>  
A free trial is included, and yearly licenses can be purchased on the aforementioned page.  
*Marine Weight Schedule* works for Rhino 6<sup>1)</sup> and Rhino7<sup>2)</sup>.

### Yak

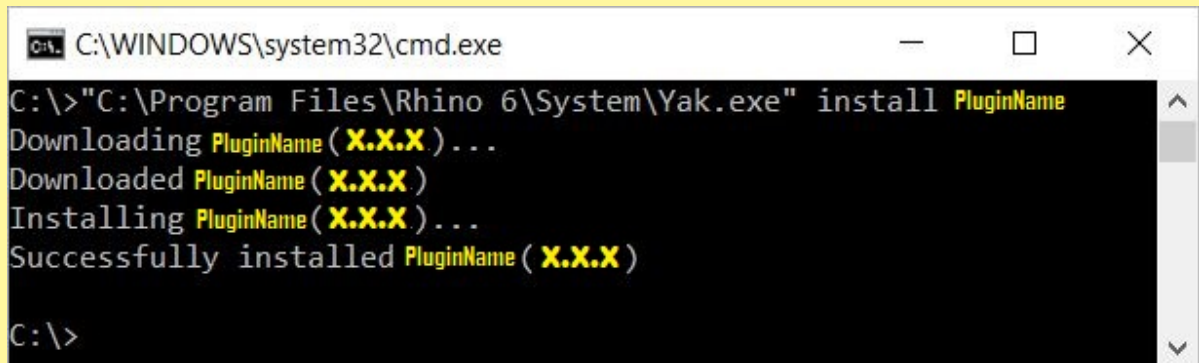
Our plugins are also compatible with Yak, Rhino's new package manager <sup>3)</sup>, which is basically an application store for Rhino. You just need to call Rhino's command **`_PackageManager`**:



You can also install from the repository with the following command line:

```
"D:\Program Files\Rhino 6\System\Yak.exe" install 'PluginName'
```

If you add this in a batch file (\*.bat) at windows startup, it is probably the best way to keep all your plugins up-to-date 😊



## License activation

## Prerequisites

The free evaluation can be used once per computer, and requires network access to [www.license.tomkod.com](http://www.license.tomkod.com)

The license activation requires network access to [www.tomkod.com](http://www.tomkod.com)  
Please check your firewall in case of failure.

## Activation form

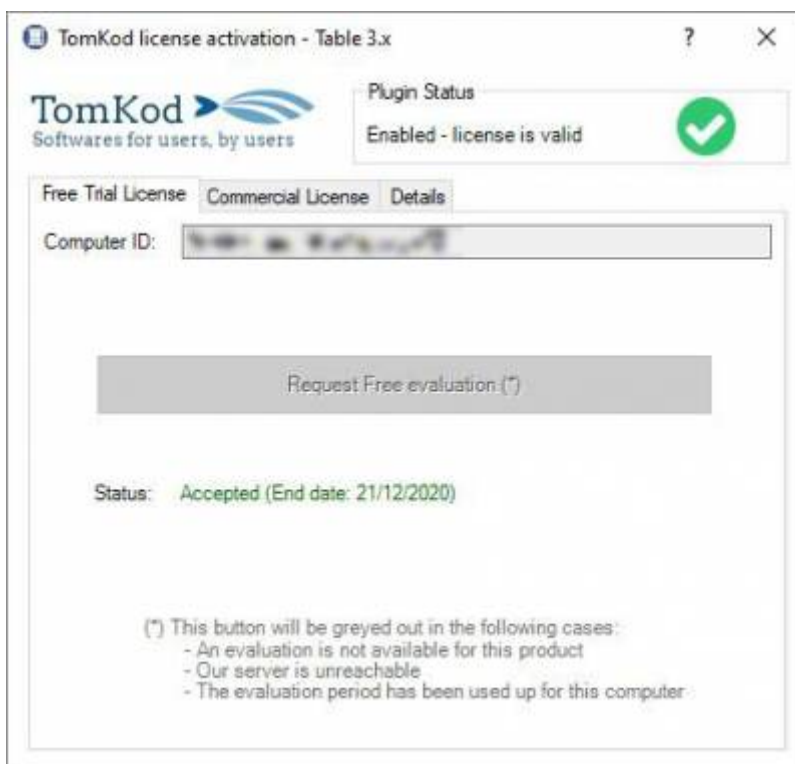
The activation window automatically shows up when the plugin is loading and a valid license or trial is not registered. If you want to see, change or remove your license while the plugin is already loaded, you can use the Rhino commands **PluginName\_License**.

Activation status is always visible on the upper right corner of the form, if the icon is green your plugin will be enabled:



## Trial Tab

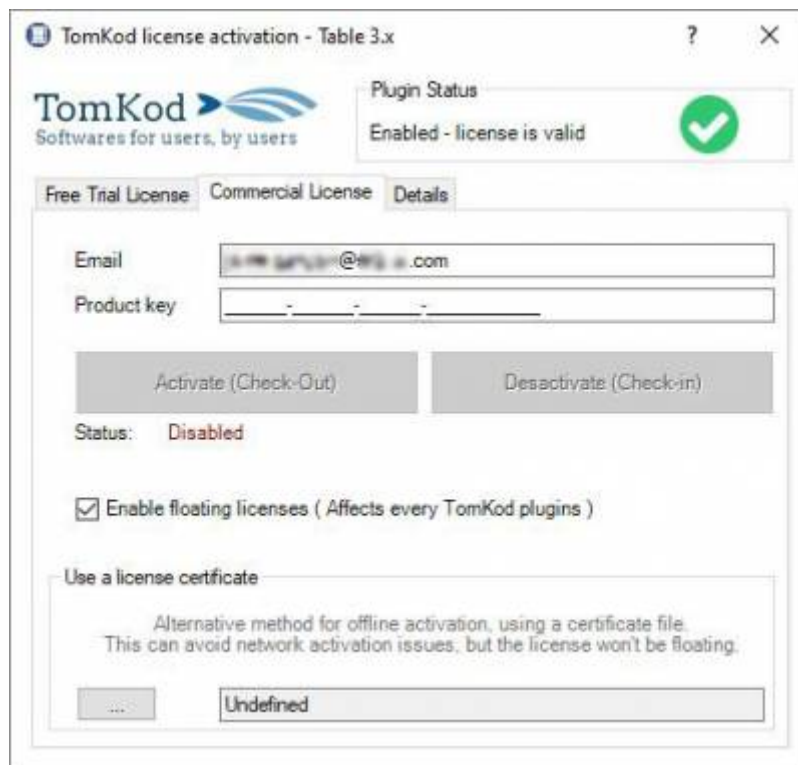
This first tab is dedicated to the trial requests. Your trial status is displayed, and the button is disabled if a trial is not available for your computer (Your trial has already been activated, or the server is unreachable)



## Commercial Tab

This tab's two main buttons let you Check-out (Activate) or Check-in (Desactivate) your license from

our license server.



When the checkbox *“Enable floating licenses”* is checked, every TomKod's plugin will try to deactivate the license automatically when closing (Making it available for another of your computers)

Finally, a license certificate (\*.TkLic) can be selected at the bottom of this tab. It allows to activate a license offline, but the license won't be floating anymore. If you need one, contact us at <https://www.tomkod.com/contact/>

## Toolbar

The toolbars for Rhino are always included in your plugins installation directory, or can be downloaded [here](#).

You just have to drag/drop the file “Tomkod.rui” to a rhino window to install them.

## Features and commands

### MWS\_About

This command can be used only from the command line prompt. It displays the plugin's current revision and license status.



## MWS\_License

This command can be used only from the command line prompt. It displays the plugin's activation form.

See [license\\_activation](#).

## ProjectWeightReport

Computes the whole model masses, as well as a Bill Of Materials<sup>4)</sup> and generates an excel report.

## Walkthrough

For each layer<sup>5)</sup>, the command will retrieve the *Mass*, *Margin* and *Vertical offset* values from the layer name<sup>6)</sup>, then:

1. For each rhino object, the actual mass and gravity center will be computed, using the layer values. The layer's *Mass* will be used differently, depending on the object's type: ponctual mass for Points, lineic mass for curves, surfacic mass for surfaces<sup>7)</sup>, and volumic mass for closed polysurfaces.
2. At the same time, the Bill-of-Materials will be created internally.
3. An excel report will be created.



Add images

## Model preparation

The fondamental idea of this plugin is to match data from the model's objects and their layer. For this reason, each layer should contain only one specific material. *For example:*

- The layer **Deck1:SectionB:Nuts** could contain only points, and the layer's (*mass*) information would be used as a ponctual mass for each nut.
- The layer **Deck1:SectionB:plates** could contain only surfaces, and the layer's (*mass*) information would be used as a surfacic mass for each plate.

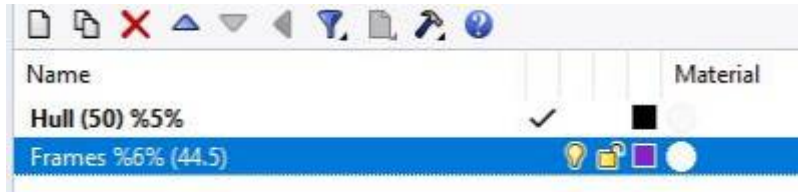
## Layers naming convention

The document's layers should follow the following naming convention:

```
LayerName (Mass) %Margin% |VerticalOffset|
```

where:

- **Mass** will be the punctual/lineic/surfacic/volumic mass
- **Margin** (optional) will be the percentage to add to the object's mass.
- **VerticalOffset** (optional) will be the the vertical offset to apply to the layer's masses



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### Particular case for Stiffeners

A specific naming convention has been added to properly count the stiffeners in the Bill-of-Materials, to consider the scenarii explained below.



Those particular cases only impact how materials will be counted in the Bill-of-Material tab. The weight report results won't be impacted.

- **Implicit stiffeners**

There are some cases where you don't want/need to create an actual geometry for your structure stiffeners, for example when you are at the early stage of your project. *Implicit stiffeners* let you count the required stiffener lengths relative to the layer's metal sheet's areas.

```
LAYERNAME: MyLayerName (Mass) %Margin% |VerticalOffset| [StiffenerName s=value]
```

In the Bill-of-Material, this would create two outputs: an area for the surfaces in "MyLayerName", and a length for their stiffeners.



'StiffenerName Length' = 'MyLayerName Area' / s

For example:



Add screen capture

- **Stiffeners defined as curves in the model**

Two kind of curves-defined stiffeners can be used:

- Folded plates

LAYERNAME: W:120x6 BF60

This will be counted as one surface, Thickness 6, width=120+60. Thus the result in the Bill-of-materials will be:



'Th.6 plate Area' = length x (120+60)

- Profile with flat plate

W:120x6 F:80x8

This will count as one surface, Thickness 6, width=120, plus one profile 80x8



In this case, the command will output an area for the plate, and a length for the profile:

'Th.6 plate Area' = length x 120

'80x8 profile length ' =length

- **Stiffeners defined as surfaces in the model**

In some cases, you might want to represent your stiffeners as a 3D surface in the model, but count them as lineic outputs in the Bill-of-Materials because they are technically profiles.

LAYERNAME: F:80x8

This would output:




'80x8 profile Length' = area / 80

As for the weight estimate, the layer's optional %Tolerance% will be considered:

LAYERNAME: F:80x8 |34.1| (87.2) %3.4%

This would output:

 '80x8 profile Length' = (area / 80) + (area / 80) \* 3.4/100

**Particular case for Blocks**

 todo

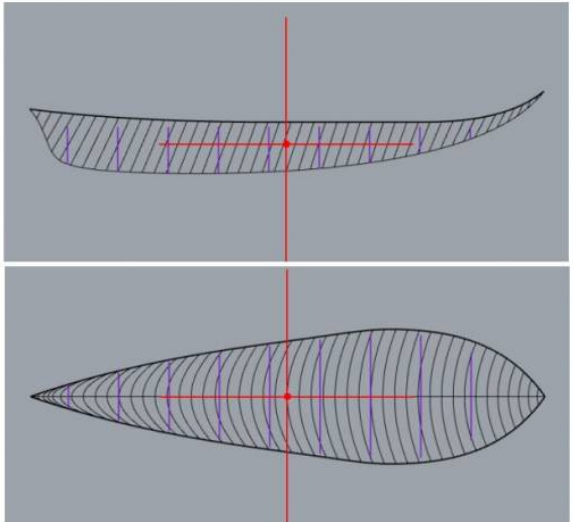
**Output**


An excel report is generated:

Item	Mass (kg)	Xg (mm)	Yg (mm)	Zg (mm)	Masses inertias		
					Ixx (kg.mm <sup>2</sup> )	Iyy (kg.mm <sup>2</sup> )	Izz (kg.mm <sup>2</sup> )
10 Volumic Masses	0	0	0	0	0	0	0
11 Surfacic Masses	11041866	343895	0	-34890	3.1504E+16	4.4484E+17	4.6281E+17
12 Lineic Masses	0	0	0	0	0	0	0
13 Ponctual Masses	0	0	0	0	0	0	0
15 Total	11041866	343895	0	-34890	3.1504E+16	4.4484E+17	4.6281E+17

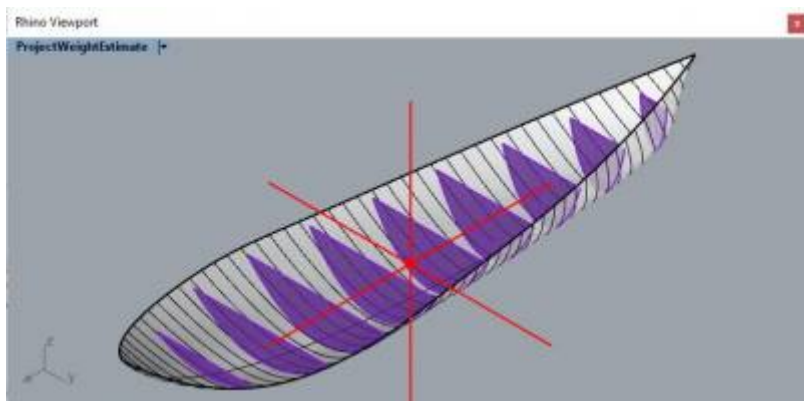
  

Huygens Theorem	
	New Inertia
Ix=	44 945 398 616 935 700
Iy=	1 764 133 872 052 930 000
Iz=	1 768 662 230 160 090 000




 Add images

A custom ViewPort is created with the gravity center displayed:





 Add images

### Options

No option available.

### Customization

The excel file template can be modified in the plugin's install directory.

 add details

## HydrostaticReport

Computes an hydrostatic analysis at different heights and generates an excel report.

### Walkthrough

The hull's surface or polysurface is selected as input. Once validated, Rhino's hydrostatic calculation is runned at various heights as defined in options, and an excel report is generated.

TE (mm)	Hull Volume (m3)	Displacement (Kg)	LCB (m)	TCB (m)	VCB (m)	Wet Surface (m²)	Lwl (m)	Bwl (m)	Floating Surface (m²)	LCF (m)	TCF (m)
0	0	0	0	0	0	0	0	0	0	0	0
400	104,716	107333.9	6,6647E-09	4,4018E-15	0,211786	309,518	28,931	11,0001	300,97	2,6666E-09	-1,7745E-14
800	234,389	240248,725	-4,4117E-08	2,0758E-09	0,42879	368,815	32,3866	11,2	341,889	-1,6783E-08	2,6562E-09
1200	377,207	386637,175	-1,2697E-07	3,7393E-09	0,646117	422,516	35,3723	11,2	371,786	-4,1417E-08	5,4739E-09
1600	531,539	544827,475	-1,3983E-07	6,3871E-09	0,865704	476,361	38,3579	11,2	399,569	-2,5545E-08	9,1985E-09
2000	696,379	713788,475	-1,2904E-07	9,0957E-09	1,0873	527,381	40	11,2	421,618	3,5812E-10	1,2235E-08
2400	0	0	0	0	0	568,751	0	0	0	0	0

### Options

<b>TEMin</b>	Minimum height (mm)
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<b>TEmax</b>	Maximum height (mm)
<b>Delta</b>	Distance between two tested height (mm)
<b>Density</b>	Water Density
<b>AutoMinMax</b>	Detect TEmin and TEmax values from geometry (Only available when a geometry is selected)

## Customization

The excel file template can be edited in the plugin install directory.

## GBlock\_GetList

Lists every existing GBlock names and masses to the command line.

## Walkthrough



Todo

## GBlock\_ReadData

Read a GBlock data.

## Walkthrough



Todo

## Gblock\_Select

Select a block by their GBlock Name. (From a list of available GBlock names)

## Walkthrough



Todo

## GBlock\_SelectNextMissingData

Select the next block in the document where gravity center and mass are undefined

### Walkthrough



Todo

## GBlock\_SetData

Add gravity center and mass informations to a block. GBlocks are considered by the command *ProjectWeightReport* , which makes them extremely useful for your equipments.

### Walkthrough



Todo

1)

Rhino6.15 or later

2)

Tested up to Rhino 7.1

3)

Rhino 6 or later only, with graphic user interface for Rhino7 only

4)

v1.0.4 and later versions

5)

The whole model or worksession will be used

6)

Read "Model preparation" below

7)

To avoid errors, opened polysurfaces won't be allowed

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<https://wiki.tomkod.com/> - TomKod knowledge base

Permanent link:  
<https://wiki.tomkod.com/doku.php?id=start:plugins:marineweightschedule:mws-usermanual&rev=1609838112>

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